CLAIMS

1. A quinazoline derivative of the Formula I:

$$R^2$$
 N
 R^3
 R^1
 N
 N
 N
 N
 N
 N

- 5 wherein n is 0, 1, 2 or 3,
 - each R⁵ is independently selected from halogeno, cyano, nitro, hydroxy, amino, carboxy, sulfamoyl, trifluoromethyl, (1-6C)alkyl, (2-8C)alkenyl, (2-8C)alkynyl, (1-6C)alkoxy, (2-6C)alkenyloxy, (2-6C)alkynyloxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (1-6C)alkoxycarbonyl,
- 10 N-(1-6C)alkylsulfamoyl, and N,N-di-[(1-6C)alkyl]sulfamoyl, C(O)NR⁶R⁷ where R⁶ and R⁷ are independently selected from hydrogen, optionally substituted (1-6C)alkyl, optionally substituted (3-8C)cycloalkyl or optionally substituted aryl, or R⁶ and R⁷ together with the nitrogen to which they are attached form an optionally substituted heterocyclic ring which may contain additional heteroatoms;
- 15 X¹ is a direct bond or O;
 - R¹ is selected from hydrogen and (1-6C)alkyl, wherein the (1-6C)alkyl group is optionally substituted by one or more substituents, which may be the same or different, selected from hydroxy and halogeno, and/or a substituent selected from amino, nitro, carboxy, cyano, halogeno, (1-6C)alkoxy, hydroxy(1-6C)alkoxy, (2-8C)alkenyl, (2-8C)alkynyl,
- 20 (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, carbamoyl, N-(1-6C)alkylcarbamoyl, NN di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, (1-6C)alkoxycarbonyl, sulfamoyl,
 - \underline{N} -(1-6C)alkylsulfamoyl, $\underline{N},\underline{N}$ -di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and
- 25 <u>N</u>-(1-6C)alkyl-(1-6C)alkanesulfonylamino;

m is 0, 1, 2 or 3;

- R² is hydrogen or (1-6C)alkyl; and
- R³ is (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl or (1-6C)alkoxy, any of which can be optionally substituted on a carbon atom by a (1-6C)alkoxy, amino, (1-6C)alkylamino,
- di-(1-6C)alkylamino, or a group S(O)_s(1-6C)alkyl where s is 0, 1 or 2, or a saturated 5 or 6
- 5 membered heterocyclic ring which optionally contains additional heteroatoms selected from oxygen, sulfur or NR⁸ where R⁸ is hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkylsulfonyl or (1-6C)alkylcarbonyl;
- or R² and R³ together with the nitrogen atom to which they are attached form a saturated 5 or 6 membered heterocyclic ring which optionally contains additional heteroatoms selected from 10 oxygen, S, SO or S(O)₂ or NR⁸ where R⁸ is as defined above;
 - provided that the quinazoline derivative is not:
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(dimethylamino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonyl]-piperidin-4-yl-15 oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonyl]-piperidin-4-yl-oxy}-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(dimethylamino)carbonyl]-piperidin-4-yl-oxy}-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(diethylamino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(piperidin-1-yl)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(pyrrolidin-1-yl)carbonyl]-piperidin-4-yl-25 oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(4-methyl-piperazin-1-yl)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonyl]-piperidin-4-yl-oxy}-7-ethoxy-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonyl]-piperidin-4-yl-oxy}-7-(2-methoxy-ethoxy)-quinazoline;
 - 4-[(3-ethynyl-phenyl)amino]-6-{1-[(morpholin-4-yl)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;

- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(ethylamino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(isopropylamino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
- 5 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(dimethylamino)carbonylmethyl]-piperidin-4-yl-oxy}-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonylmethyl]-piperidin-4-yl-oxy}-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(dimethylamino)carbonylmethyl]-10 piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonylmethyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(methylamino)carbonylmethyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(dimethylamino)carbonylmethyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(pyrrolidin-1-yl)carbonylmethyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonylmethyl]-20 piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(methylamino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(2-methoxyethyl)amino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(N-methyl-N-2-methoxyethyl)amino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(3-methoxypropyl)amino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - $4-[(3-chloro-4-fluorophenyl)amino]-6-\{1-[(N-methyl-N-3-methyl-N$
- 30 methoxypropyl)amino)carbonyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline;
 - 4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonylethyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline; or

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4-[(3-chloro-4-fluorophenyl)amino]-6-{1-[(morpholin-4-yl)carbonylpropyl]-piperidin-4-yl-oxy}-7-methoxy-quinazoline; or a pharmaceutically acceptable salt thereof.

- 5 2. A quinazoline derivative according to claim 1, wherein n is 1, 2 or 3.
 - 3. A quinazoline derivative according to claim 1 or claim 2, wherein n is 2 or 3.
 - 4. A quinazoline derivative according to any one of claims 1 to 3, wherein n is 2.
 - 5. A quinazoline derivative according to any one of claims 1 to 3, wherein n is 3.
 - 6. A quinazoline derivative according to any one of the preceding claims, wherein each group R^5 is a halogeno group.
 - 7. A quinazoline derivative according to any one of the preceding claims, wherein each group R⁵ is selected from chloro and fluoro.
- 8. A quinazoline derivative according to any one of the preceding claims, which includes 20 a group R⁵ positioned at an ortho- (2-) position on the benzene ring to which it is attached.
 - 9. A quinazoline derivative according to claim 8, wherein the group R⁵ positioned at the ortho- (2-) position is fluoro.
- 25 10. A quinazoline derivative according to any one of the preceding claims, wherein in the Formula I, the group of sub-formula (i):

is a group of sub-formula (ii):

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(ii)

wherein (a) one of R^{10} or R^{12} is hydrogen and the other is halogeno, and R^{11} is halogeno, or (b) R^{10} is halogeno, R^{11} is halogeno and R^{12} is selected from hydrogen or halogeno, or (c) R^{10} is fluoro, R^{11} is chloro, and R^{12} is selected hydrogen or fluoro.

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- 11. A quinazoline derivative according to claim 10, wherein one of R^{10} or R^{12} is hydrogen and the other is fluoro, and R^{11} is chloro.
- 12. A quinazoline derivative according to claim 10, wherein R¹⁰ is fluoro, R¹¹ is chloro, and R¹² is hydrogen.
 - 13. A quinazoline derivative according to claim 10, wherein R^{10} is fluoro, R^{11} is chloro, and R^{12} is fluoro.
- 15 14. A quinazoline derivative according to any one of the preceding claims, wherein X¹ is oxygen.
- 15. A quinazoline derivative according to any one of the preceding claims, wherein R¹ is selected from hydrogen, (1-6C)alkyl and (1-6C)alkoxy(1-6C)alkyl, wherein any (1-6C)alkyl
 20 group in R¹ optionally bears one or more hydroxy or halogeno substituents
 - 16. A quinazoline derivative according to claim 15, wherein R¹ is selected from (1-6C)alkyl, which optionally bears one or more hydroxy or halogeno substituents.
- 25 17. A quinazoline derivative according to any one of the claims 1 to 13, wherein R¹-X¹- is selected from hydrogen, methoxy, ethoxy and 2-methoxyethoxy.
 - 18. A quinazoline derivative according to claim 17, wherein R¹-X¹- is methoxy.

19. A quinazoline derivative according to claim 1 of Formula IA:

$$R^2 - N$$
 R^3
 R^{12}
 R^{13}
 R^{10}
 R^{10}

IA

wherein R^2 , R^3 and m are as defined in claim 1, R^{10} , R^{11} and R^{12} are as defined in any one of claims 10 to 13, and R^{13} is selected from hydrogen, methoxy, ethoxy and 2-methoxyethoxy.

20. A quinazoline derivative according to claim 1 of Formula IB:

$$R^2$$
 R^3 R^{13} R^{13}

IB

wherein R^2 , R^3 and m are as defined in claim 1 and R^{13} is selected from hydrogen, methoxy, ethoxy and 2-methoxyethoxy.

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21. A quinazoline derivative according to claim 1 of Formula IC:

$$R^2$$
 R^3 R^{13} R^{13}

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wherein R^2 , R^3 and m are as defined in claim 1 and R^{13} is selected from hydrogen, methoxy, ethoxy and 2-methoxyethoxy.

- 22. A quinazoline derivative according to any one of claims 19 to 21, wherein R¹³ is 5 methoxy.
 - 23. A quinazoline derivative according to any one of the preceding claims, wherein m is 0 or 1.
- 10 24. A quinazoline derivative according to any one of the preceding claims, wherein m is 1.
 - 25. A quinazoline derivative according to any one of the preceding claims, wherein R^2 is hydrogen or (1-3C)alkyl.
- 15 26. A quinazoline derivative according to any one of the preceding claims, wherein R² is hydrogen or methyl.
 - 27. A quinazoline derivative according to any one of the preceding claims, wherein R² is hydrogen.
- 28. A quinazoline derivative according to any one of the preceding claims, wherein R³ is (1-6C)alkyl.
- 29. A quinazoline derivative according to any one of the preceding claims, wherein R³ is 25 (1-3C)alkyl.
 - 30. A quinazoline derivative according to any one of the preceding claims, wherein R³ is methyl.
- 30 31. A quinazoline derivative according to claim 1, which is selected from one or more of the following:
 - 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-{[1-(N-methylcarbamoylmethyl)piperidin-4-yl]-oxy}quinazoline;

- 4-(3-chloro-2-fluoroanilino)-6-{[1-(N,N-dimethylcarbamoylmethyl)piperidin-4-yl] oxy}-7-methoxyquinazoline;
- 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-{[1-(morpholin-4-ylcarbonylmethyl)piperidin-4-yl]oxy}- quinazoline;
- 5 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-{[1-(pyrrolidin-1-ylcarbonyl)piperidin-4-yl]oxy} quinazoline;
 - 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-{[1-(N-methylcarbamoyl)piperidin-4-yl]oxy} quinazoline;
 - 4-(3-chloro-2-fluoroanilino)-6-{[1-(N-(2-dimethylaminoethyl)carbamoyl)piperidin-4-yl]oxy}-
- 10 7-methoxyquinazoline;
 - 4-(3-chloro-2-fluoroanilino)-6-{[1-(N,N-dimethylcarbamoyl)piperidin-4-yl]oxy}7-methoxy-q uinazoline;
 - 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-{[1-(morpholin-4-ylcarbonyl)piperidin-4-yl]oxy} quinazoline;
- 15 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-{[1-(N-[2-pyrrolidin-1-ylethyl]carbamoyl) piperidin-4-yl]oxy}quinazoline;
 - 4-(3-chloro-2,4-difluoroanilino)-7-methoxy-6-{[1-(N-methylcarbamoylmethyl)piperidin-4-yl]oxy}quinazoline;
 - 4-(3-chloro-2-fluoroanilino)-6-{[1-(N-ethylcarbamoylmethyl)piperidin-4-yl]oxy}-7-
- 20 methoxyquinazoline;
 - 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-{[1-(N-[2-(pyrrolidin-1-
 - yl)ethyl]carbamoylmethyl)piperidin-4-yl]oxy}quinazoline;

 - $methox yethyl) carbamoyl methyl) piperidin-4-yl] oxy\} quinazoline;\\$
- 25 4-(3-chloro-2-fluoroanilino)-6-{[1-(N-(2-dimethylaminoethyl)carbamoylmethyl)piperidin-4-yl]oxy}-7-methoxyquinazoline;
 - 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-({1-[2-(4-methylpiperazin-1-yl)-2-oxoethyl]piperidin-4-yl}oxy)quinazoline;
 - 4-(3-chloro-2-fluoroanilino)-7-methoxy-6-({1-[2-(piperazin-1-yl)-2-oxoethyl]piperidin-4-
- 30 yl}oxy)quinazoline; and
 - 4-(3-chloro-2,4-difluoroanilino)-7-methoxy-6-({1-[2-(4-methylpiperazin-1-yl)-2-oxoethyl]piperidin-4-yl}oxy)quinazoline;
 - or a pharmaceutically acceptable salt thereof.

32. A process for preparing a quinazoline derivative according to any one of the preceding claims, which comprises either

Process (a) reacting a compound of the Formula II:

П

5 wherein R¹, X¹, R⁵ and n have any of the meanings defined in claim 1 except that any functional group is protected if necessary, with a compound of the Formula III:

$$\begin{array}{c}
O \\
R^2 - N \\
R^3
\end{array}$$

wherein R², R³ and m have any of the meanings defined in claim 1 except that any functional group is protected if necessary and Lg is a displaceable group, wherein the reaction is conveniently performed in the presence of a suitable base,

Process (b) modifying a substituent in or introducing a substituent into another quinazoline derivative of Formula I or a pharmaceutically acceptable salt thereof, as hereinbefore defined except that any functional group is protected if necessary;

15 **Process (c)** reacting a compound of Formula IV:

$$\begin{array}{c} (R^5)_n \\ HN \\ N \end{array}$$

IV

where R^1 , X^1 , R^5 and n are as defined in relation to Formula I except that any functional group is protected if necessary, with a compound of the Formula V or V':

$$R^2 - N$$
 R^3
 V
 $N = 0$
 V

5 wherein R² and R³ are as defined above and m' is 0, 1, 2 or 3, provided that it is not 0 when R² is hydrogen, and Lg is a displaceable group;

Process (d) removal of a protecting group from a quinazoline derivative of Formula I, or a pharmaceutically acceptable salt thereof;

Process (e) reacting a compound of the Formula II as hereinbefore defined with a compound of the Formula III as defined hereinbefore except Lg is OH under Mitsunobu conditions;

Process (f) for the preparation of those compounds of the Formula I wherein R^1-X^1 is a hydroxy group, cleavage of a quinazoline derivative of the Formula I wherein R^1-X^1 is a (1-6C)alkoxy group;

15 **Process** (g) for the preparation of those compounds of the Formula I wherein X^1 is O and R^1 is not hydrogen, by the reaction of a compound of the Formula VI:

$$R^2$$
 R^3
 R^3

wherein R², R³, R⁵, m and n have any of the meanings defined in claim 1 except that any functional group is protected if necessary, with a compound of the formula R¹-Lg, wherein R¹ has any of the meanings defined in claim 1 except that it is not hydrogen and except that any 5 functional group is protected if necessary and Lg is a displaceable group;

Process (h) for the preparation of those compounds of the Formula I wherein R¹ contains a (1-6C)alkoxy or substituted (1-6C)alkoxy group or a (1-6C)alkylamino or substituted (1-6C)alkylamino group, alkylation of a quinazoline derivative of the Formula I wherein or R¹ contains a hydroxy group or a primary or secondary amino group as appropriate;

10 **Process (i)** for the preparation of those compounds of the Formula I wherein R¹ is substituted by a group T, wherein T is selected from (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoylamino, (1-6C)alkylthio, (1-6C)alkylsulfinyl and (1-6C)alkylsulfonyl, the reaction of a compound of the Formula VII:

$$R^2$$
 R^3
 $Lg-R^{\frac{1}{2}}$
 VII

wherein R², R³, R⁵, X¹, n and m have any of the meanings defined hereinbefore except that any functional group is protected if necessary, R¹ is a group R¹ as defined herein except that any T groups are replaced with Lg, and Lg is a displaceable group (for example chloro or bromo) with a compound of the formula TH, wherein T is as defined above except that any functional group is protected if necessary;

Process (j) reacting a compound of the Formula VIII:

$$R^{2} = N$$

$$R^{3}$$

$$R^{1} = X^{1}$$

VIII

wherein R¹, R², R³, X¹, and m have any of the meanings defined in claim 1 except that any functional group is protected if necessary and Lg is a displaceable group as hereinbefore defined,

with an aniline of the Formula IX:

D

wherein R⁵ and n have any of the meanings defined in claim 1 except that any functional group is protected if necessary, and wherein the reaction is conveniently performed in the 10 presence of a suitable acid;

Process (k) for the preparation of those compounds of the Formula I wherein m is 1, 2 or 3, coupling of a compound of Formula X:

$$\begin{array}{c} O \\ HO \\ \end{array} \begin{array}{c} (CH_2)_m - N \\ R^1 - X^1 \end{array} \begin{array}{c} (R^5)_n \\ N \end{array}$$

X

wherein m is 1, 2 or 3 and R¹, X¹, R⁵, and n are as hereinbefore defined in claim 1, except

15 any functional group is protected if necessary, with a primary or secondary amine of formula R²NHR³ where R² and R³ are as defined in claim 1;

Process (I) By reacting a compound of Formula IV as defined above except that any functional group is protected if necessary, with a compound of the Formula V'':

$$\begin{array}{c}
O \\
R^2 - N \\
R^3 \\
V''
\end{array}$$

using a reductive amination procedure,

5 **Process (m)** for the preparation of those compounds of the Formula I wherein R³ is (2-6C)alkyl substituted on a carbon atom by an amino, (1-6C)alkylamino, di-(1-6C)alkylamino or a saturated 5 or 6 membered heterocyclic ring which contains NR⁸ where R⁸ is as defined in claim 1, by reacting a compound of the Formula XX:

$$R^2$$
 N
 R^3
 R^4
 N
 N
 N
 N
 N
 N
 N

XX

wherein R^{3a} is Lg-(2-6C)alkyl, wherein Lg is a displaceable group and wherein R¹, R², X¹, R⁵, m and n have any of the meanings defined hereinbefore except that any functional group is protected if necessary, with ammonia or with a suitable primary or secondary amine, and whereafter any of said processes, any protecting group that is present is removed.

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- 33. A pharmaceutical composition which comprises a quinazoline derivative of the Formula I, or a pharmaceutically-acceptable salt thereof, as defined in any one of claims 1 to 31 in association with a pharmaceutically-acceptable diluent or carrier.
- 20 34. A quinazoline derivative of the Formula I as defined in any one of claims 1 to 31, or a pharmaceutically acceptable salt thereof, for use as a medicament.

- 35. The use of a quinazoline derivative of the Formula I, or a pharmaceutically-acceptable salt thereof, as defined in any one of claims 1 to 31 in the manufacture of a medicament for use in the production of an anti-proliferative effect in a warm-blooded animal.
- 5 36. A method for producing an anti-proliferative effect in a warm-blooded animal in need of such treatment which comprises administering to said animal a quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt thereof, as defined any one of claims 1 to 31.
- 10 37. A compound of the Formula VI, VII, VIII, X or XX as defined in claim 32 or a salt thereof.